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manual metal arc welding, the tungsten in TIG and plasma welding and the consumable wire in MIG/MAG welding. The arc is formed between the parent metal and one end of the electrode. filler metal Metal added to the weld pool during welding. For TIG it is supplied as cut lengths of wire.

Welder™'s Handbook
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The GSC will not allow the power down until the crank termination relay and the fuel control relay are both "off" for about 70 seconds. If the wire is not removed, the GSC will remain powered up. For the wiring diagram and jumper wire location, refer to the service manual SENR5809, Electronic Modular Control Panel II (EMCP II) For MUI Engines.

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